

1. PRODUCT NAME

AsPen AC Concentrate
Pavement Rejuvenator

2. MANUFACTURER

SealMaster
2520 S. Campbell St.
Sandusky, OH 44870
Phone: 800-395-7325
Fax: 419-626-5477
www.sealmaster.net

Additional Plant Locations:
SealMaster has a nationwide network of manufacturing and distribution facilities.

Phone us at 1-800-395-7325
or visit our website at
www.sealmaster.net to find the
location near you.

3. PRODUCT DESCRIPTION & BENEFITS

AsPen AC Concentrate is a clay-stabilized asphalt emulsion designed to replenish the binder lost through oxidation, weathering, and aging. AsPen's deep, rich black color gives old, oxidized pavement a "like-new" surface that melts snow and ice faster, and reduces cleaning and maintenance costs.

Basic Uses: AsPen AC Concentrate is ideal for sealing, rejuvenating, and waterproofing all asphalt pavements including, but not limited to the following: secondary roads, highway shoulders, roadways, airports runways and taxiways, private streets, parking lots, and more.

Composition: AsPen AC Concentrate is a clay-stabilized asphalt emulsion fortified with special surfactants to promote superior absorption into the pavement surface.

Sizes: AsPen AC Concentrate is available in 4,000 gallon bulk tankers, 55-gallon drums, and 5-gallon pails.

Color: AsPen AC Concentrate dries to a deep, rich black color.

Limitations: AsPen AC Concentrate

shall not be applied when temperature is expected to drop below 50°F at any time within a 24 hour period after application.

4. TECHNICAL DATA

ASTM Test Methods:

- D-140 Sampling of Bituminous Materials
- D-466 Methods of Testing Flim Deposits from Bituminous Emulsions
- B-117 Salt Spray (FOG) Testing
- D-529 Recommended Practice for Accelerated Weathering Test Of Bituminous Materials
- D-2939 Bituminous-Base Emulsions for use as Protective Coatings

Environmental Considerations:
AsPen AC Concentrate does not contain asbestos. AsPen AC Concentrate is an environmentally friendly water based pavement sealer containing less than 150 grams per liter volatile organic content (VOC).

Physical/Chemical Properties:
AsPen AC Concentrate is a clay-stabilized asphalt emulsion pavement rejuvenator that meets the following material requirements when tested in accordance with

ASTM D 140, ASTM D 466, ASTM B 117, ASTM D 529, ASTM D 2939, and ASTM D 244 procedures: (see chart below)

5. INSTALLATION

Surface must be clean and free from all loose material and dirt. Pavement surface repairs should be made with a suitable hot or cold asphalt mix. Cracks should be filled with SealMaster hot pour or cold applied crack fillers.

Methods: AsPen AC Concentrate may be applied with standard bituminous distributors or other sealcoating equipment. Small spray tips (similar to those used for fog sealing) should be used. Application equipment should be capable of recirculating or aggetating the product to maintain homogeneous consistency of AsPen AC mixture throughout the application process. Hand squeegees and brushes are acceptable for use in areas where practicality prohibits the use of mechanized equipment.

TEST	SPECIFICATIONS	RESULT
Material	Material shall be homogenous and show no separation or coagulation that cannot be overcome by moderate stirring.	PASSES
Chem. & Physical Analysis		
- Non Volatiles %	44 - 48% Min.	PASSES
- Ash Non Volatiles %	28 - 32%	PASSES
- Specific Gravity 25°C	1.13 Minimum	PASSES
Drying Time	30 Min. to 1 Hr. (under ideal conditions)	PASSES
Adhesion & Resistance to Water	No Penetration or Loss of Adhesion	PASSES
Resistance to Heat	No Blistering or Sagging	PASSES
Flexibility	No Cracking or Flaking	PASSES
Resistance to Impact	No Chipping, Flaking or Cracking	PASSES

AsPen® AC Concentrate

Pavement Rejuvenator

Mixing Procedures:

- For optimum results AsPen AC Concentrate shall be mixed in accordance with the following mix design (based on 100 gallons for ease of calculation):

AsPen AC Concentrate.....100 gallons
Water.....80 gallons

Application: At the ideal application rate, the applied material should completely soak into the pavement without leaving puddles of excess material. AsPen AC is a single coat process.

Application Rate of Mixed AsPen AC: Apply properly mixed AsPen AC (AsPen AC Concentrate, Water) shall be applied at a rate of .06 to .08 gallon per square yard (110 to 150 square feet per gallon) per coat.

Estimating Material Requirements: To estimate gallons of AsPen AC Concentrate required to cover a specific area, use the following coverate rate:

- One gallon of AsPen AC Concentrate will cover approximately 210 to 270 square feet (23 to 30 square yards) per coat when properly mixed and applied.

Note: Application rates may vary somewhat due to pavement age and porosity.

Precautions: Both surface and ambient temperature shall be a minimum of 50°F. Temperature shall not drop below 50°F in a 24 hour period following application. New asphalt surfaces should be allowed to cure a minimum of four weeks under ideal weather conditions (70°F) before applying AsPen AC Concentrate. Keep Out Of Reach Of Children. Do not store unopened drums or pails in freezing temperatures.

6. AVAILABILITY & COST

Availability: AsPen AC Concentrate is supported by a nationwide network of SealMaster manufacturing facilities along with a

national network of qualified applicators.

Cost: Cost information can be obtained from a local AsPen AC Concentrate applicator. Contact SealMaster for the AsPen AC Concentrate representative in your area.

7. WARRANTY

SealMaster Industries warrants that AsPen AC Concentrate meets the chemical composition and performance requirements set forth in section 4. Liability to the buyer or user of this product is limited to the replacement value of the product only.

8. MAINTENANCE

Periodic pavement sweeping will ensure optimum product service life.

9. TECHNICAL SERVICES

Manufacturer: Complete product specifications, material safety data sheets, and technical assistance is available from SealMaster.

Professional Applicators: Your local AsPen AC Concentrate applicator is available to provide on-site inspections and recommendations to meet your specific needs.

10. FILING SYSTEMS

- Sweet's Catalog
- Sweet's CD
- Sweet's Online
- Sweet's Directory
- SealMaster Online Specification at www.sealmaster.net
- Complete SealMaster Product and Equipment Catalog Available

The statements made on this specification sheet are believed to be true and accurate and are intended to provide a guide for approved application practices. As workmanship, weather, construction, condition of pavement, tools utilized, and other variables affecting results are all beyond our control, the manufacturer warrants only that the material conforms to product specifications and any liability to the buyer or user of this product is limited to the replacement value of the product only. The manufacturer expressly disclaims any implied warranties of merchantability or fitness for a particular purpose. Warranty is void on multi-coat applications if material made by other manufacturers is used with this product.

Form No.: SMT-140

Revised: 10/01

Supersedes: SMT-29 (4/99), and SMT-40 (4/99)

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